

## // PRESS INFORMATION // NOVEMBER 2025

### **Yesterday, today and tomorrow: Kock relies on Vollmer for the long term**

**Biberach/Riß, 26 November 2025 – Based in northern Germany, Kock GmbH supports the timber industry with its sawmill technology and serves the metal, plastics and paper industries with its machining technology. In addition to tool sharpening and sales, the company also manufactures special tools – for which it has recently invested in two new Vollmer VGrind grinding machines. Kock also operates around two dozen other Vollmer machines used for grinding circular saws as well as maintaining and producing band saws.**

(The press release, including suitable images, is also available at: <http://www.vollmer-group.com/en/company/press/press-releases>)

Just a few kilometres northwest of Hamburg, close to the River Elbe and already across the border in Schleswig-Holstein, lies the village of Moorrege with around 5,000 inhabitants – the ideal location for Kock GmbH. From here, the company can serve customers in Schleswig-Holstein, Hamburg, northern Lower Saxony and Mecklenburg-Western Pomerania on a daily basis, while its sawmill business even covers the entire DACH region.

#### **Kock – sharpening service and tool manufacturer in one**

“With our highly qualified team of around 45 employees and a modern machine park, we support our customers in all matters relating to machining and cutting tools,” says Hannes Kock, Managing Director of Kock GmbH. “That’s why we combine sharpening services, tool manufacturing and the distribution of leading brands into a complete package tailored to the wood and metal processing industries.”

Kock specialises in high-quality tools and accessories for machining. Its portfolio includes various types of tools such as milling cutters, drills, step drills, circular saw blades, block band saws, industrial knives, cutting rotors and woodworking tools. The company’s customers come from the metal, wood, paper and plastics industries, working in sectors such as shipbuilding, aerospace, energy, medicine, mechanical engineering and automotive manufacturing. Within its sales programme, Kock offers

well-known tools from leading manufacturers – such as Iscar and Wohlhaupter for the metal industry, and Aigner and Kanefusa for wood processing.

### **Kock operates more than two dozen Vollmer machines**

Founded in the 1950s by Heinrich Kock, the company is now run in its third generation by his grandson, Hannes Kock. It was previously managed by Hannes's father Dieter and his uncle Wolfgang. Since 2017, Kock has had a sales partnership with the AGEFA Group for northern Germany. Another pillar of the company's operations is the integration and management of tool management systems, offering solutions that range from dispensing systems to fully integrated procurement systems for tools.

A look inside the production hall in Moorrege reveals around 25 machines from Vollmer, the sharpening specialist from Biberach. Kock has relied on Vollmer technology since its foundation – and still operates machines that were delivered more than 70 years ago from Swabia to the marshlands along the Elbe.

“One of our first Vollmer machines was the Cana/E for sharpening circular saw blades. In addition, we use Vollmer tensioning, stellite-tipping and grinding machines for the maintenance and manufacture of band saws,” says Hannes Kock. “Recently, we added the VGrind argon and VGrind 360 grinding machines, which enable us to sharpen and manufacture solid carbide tools such as drills and milling cutters – including custom-designed special tools.”

### **Focus on small-diameter special tools**

On both VGrind machines, Kock can machine various shank tools in a single clamping operation – and thanks to Vollmer's HC 4 automation, this can be done unattended and around the clock. The HC 4 chain magazine can hold either 39 HSK-A63 tools or up to 158 shank tools. Featuring linear drives on the X, Y and Z axes and two vertically arranged spindles, the grinding machines deliver ultra-precise multi-level machining. Each spindle can be equipped with different grinding wheel sets.

With these new VGrind machines, Kock aims to expand its production of small-batch special tools, particularly focusing on machining tools with smaller diameters.

## **Circular and band saw processing for the wood industry**

“Wood is part of our daily lives and a very likeable raw material, which is why we support our customers in processing it with great passion,” says Hannes Kock. “We machine circular and band saws using several Vollmer machines – from tensioning benches and straightening centres to tipping and grinding machines.”

Among others, Kock operates a Vollmer CHD 270 grinding machine with eight CNC-controlled axes and integrated measuring devices. It is suitable for the automatic machining of carbide-tipped circular saw blades with diameters ranging from 80 to 840 millimetres and for various tooth geometries on both rake and clearance faces. Equipped with an ND robot system, the CHD 270 runs unmanned in 24/7 operation. Within its sawmill technology division, Kock offers sharpening services and band saw production for the entire DACH region. The company manufactures cut-off and block band saw blades using its proprietary “Kock Double Cut” tooth design and its own HK51 band steel. Thanks to its outstanding flatness, superior surface finish, high tensile strength and flexibility, this band steel ensures extremely long operating times for band saws.

“Kock has evolved over the past 70 years into an innovative and reliable partner to the wood and metal industries – and Vollmer technology has been instrumental in that journey,” says Ralf Großhauser, Managing Director of the Vollmer Group. “The company’s recent investments in Vollmer machines demonstrate that Kock will continue to use our technologies to develop new business areas such as the production of special tools.”

(ca. 6.100 Zeichen)

## Press images



**Caption:** The Vollmer VGrind argon in operation at Kock GmbH in Moorrege – a strong example of precision, innovation and partnership in tool manufacturing.

### About the VOLLMER Group

With its comprehensive range of machinery, the VOLLMER Group – which has sites in Germany, Austria, Great Britain, France, Italy, Poland, Spain, Sweden, the USA, Brazil, Japan, China, South Korea, India and Thailand, as well as representative offices in Taiwan and Indonesia – enjoys global success as a tool machining specialist in the areas of both production and service. The technological leader's range of products includes the most advanced grinding, eroding, laser and machining tools for rotary tools and circular saws in the woodworking and metalworking industries, as well as for metal-cutting band saws. In offering this, VOLLMER draws heavily on the company's long-standing expertise and its strengths: Local contacts for efficient communication channels, quick decisions and rapid action by a family-run company. The VOLLMER Group currently employs approximately 800 workers worldwide, with around 580 of these at the headquarters in Biberach alone, including more than 75 trainees. The company invests around eight to ten per cent of its turnover in the research and development of new technologies and products. The VOLLMER Group is a reliable partner and provider of technology and services to its customers.

Further information and relevant images are available at: <https://www.vollmer-group.com/en-uk/company/press/press-releases.html>

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